



# Safety + Savings Through Ergonomics

**work health\* solutions**  
Complete Occupational Health + Wellness



Presented By

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## LEARNING OBJECTIVES

- The importance of ergonomics in the workplace
- Musculoskeletal disorders
- Hazard identification and early intervention
- Using data to foster a culture of safety + decrease costs



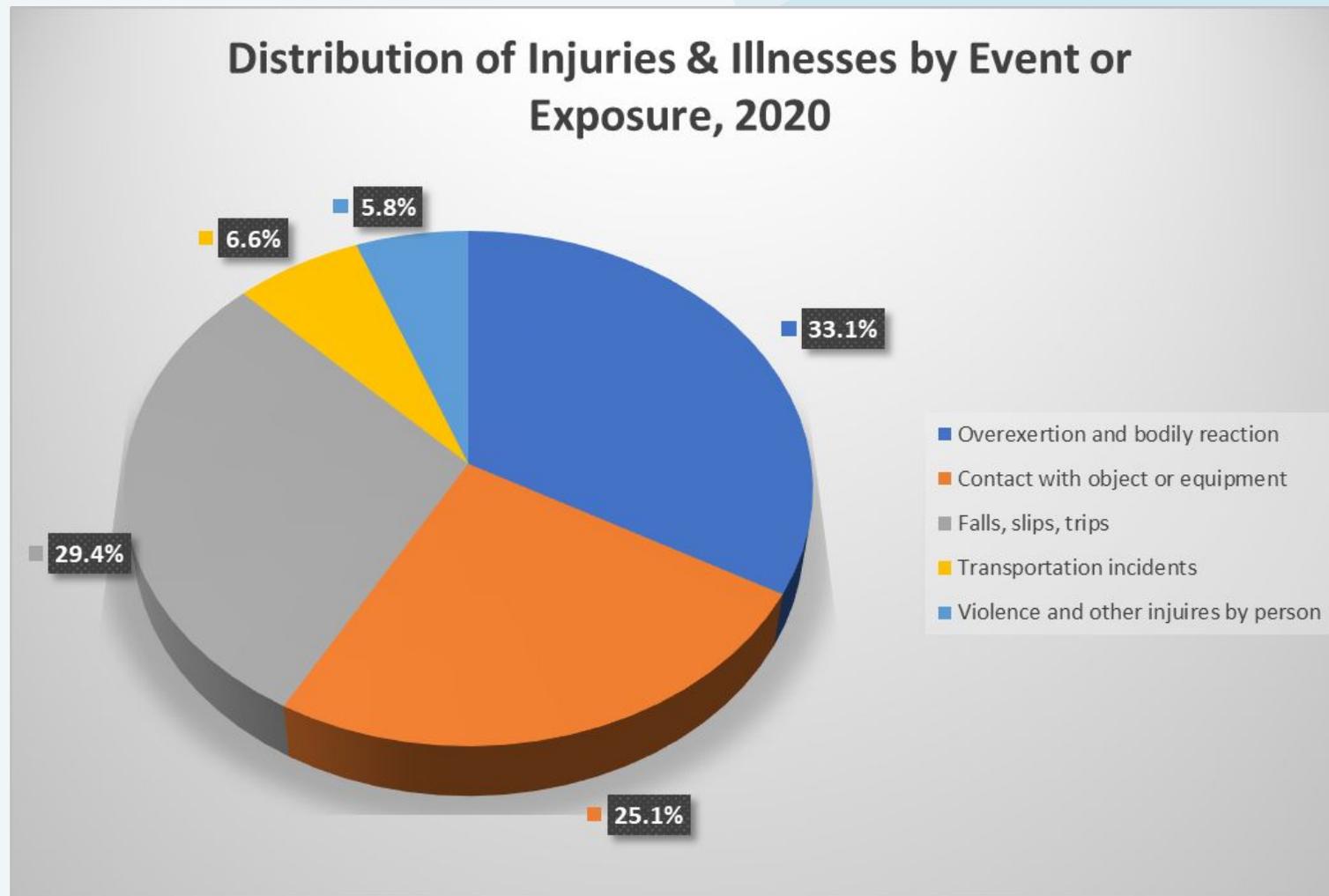
ERGONOMICS CREATE A SAFE WORK ENVIRONMENT



## WHY ARE ERGONOMICS IMPORTANT?

Musculoskeletal Disorders (MSDs) are the largest category of workplace injuries and **account for almost 30%** of all workers compensation costs.

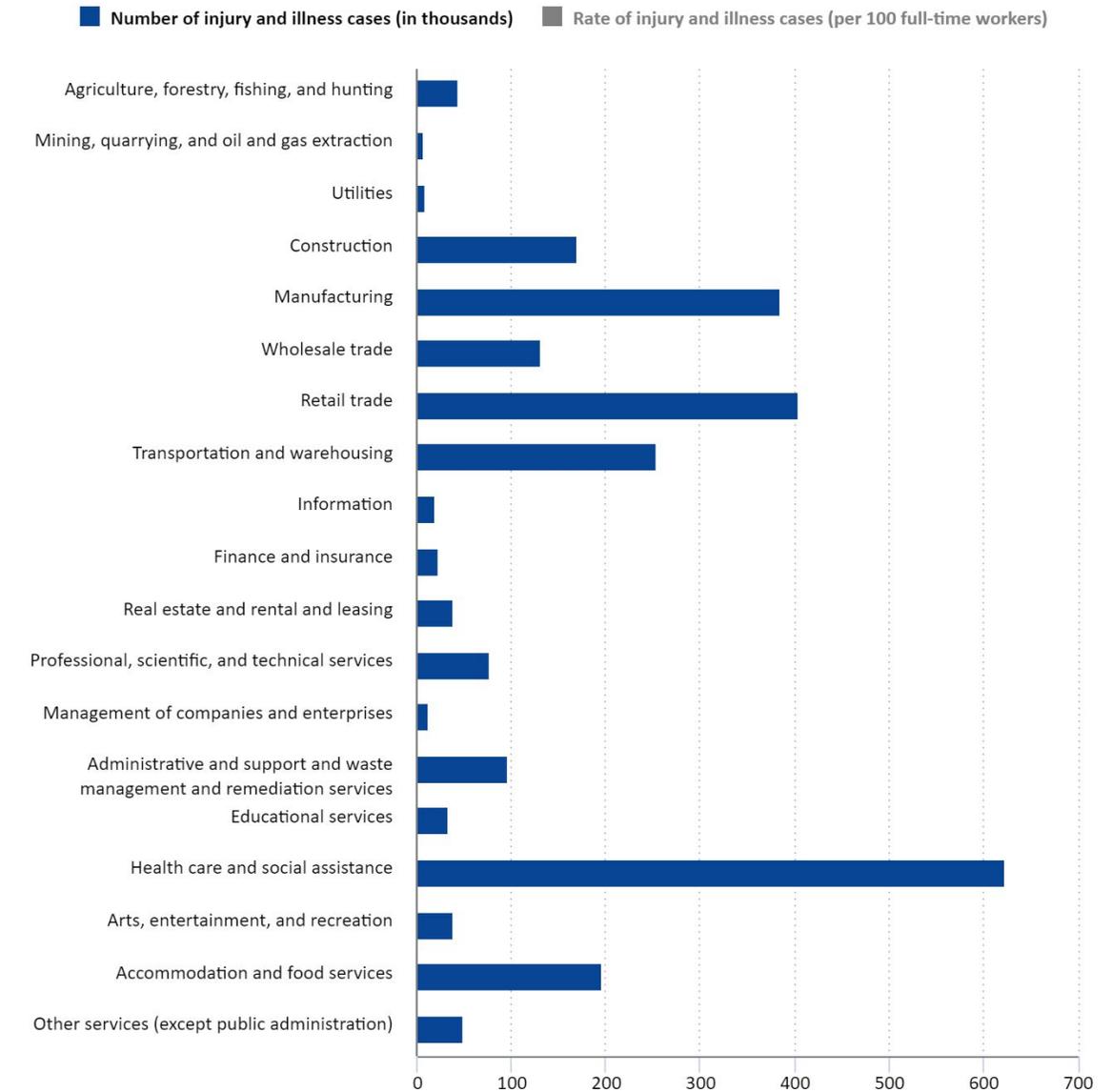
(source: [BLS](#))



# INJURIES ARE COMMON

- Each year, millions of employees have non-fatal injuries on the job
- The top three fields accounting for injuries are:
  - Health care and social assistance
  - Retail trade
  - Manufacturing

Number and rate of nonfatal work injuries and illnesses in private industries, 2021

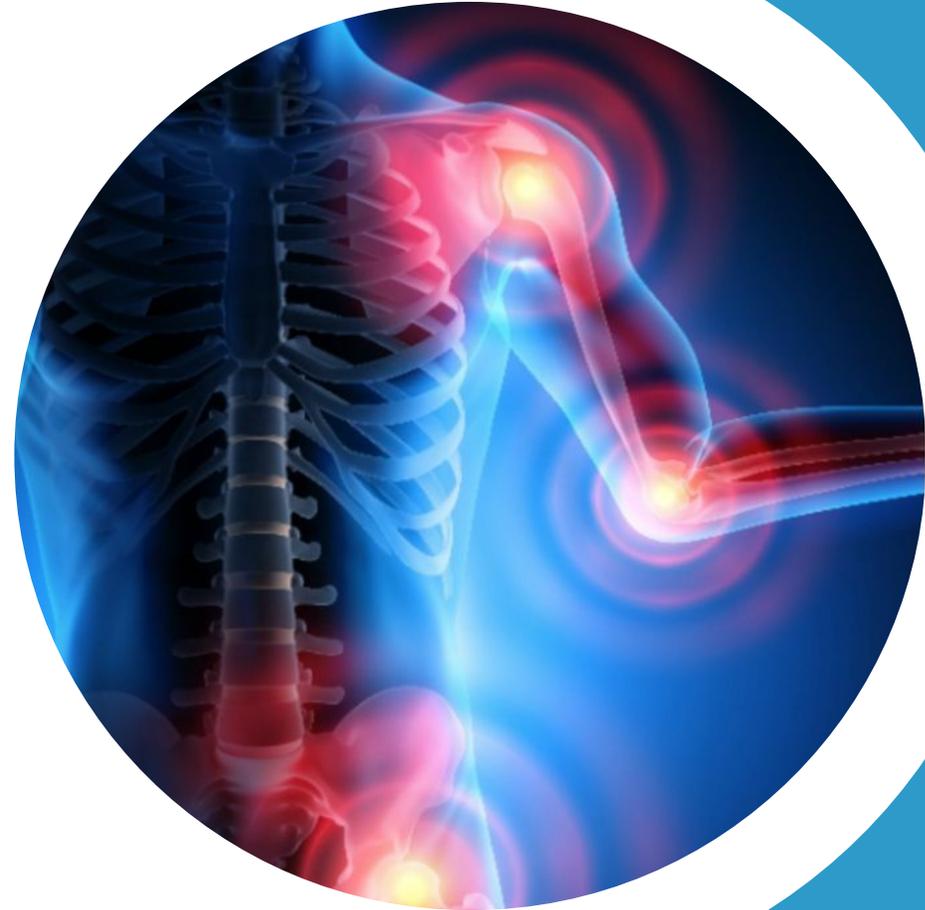


Source: U.S. Bureau of Labor Statistics.

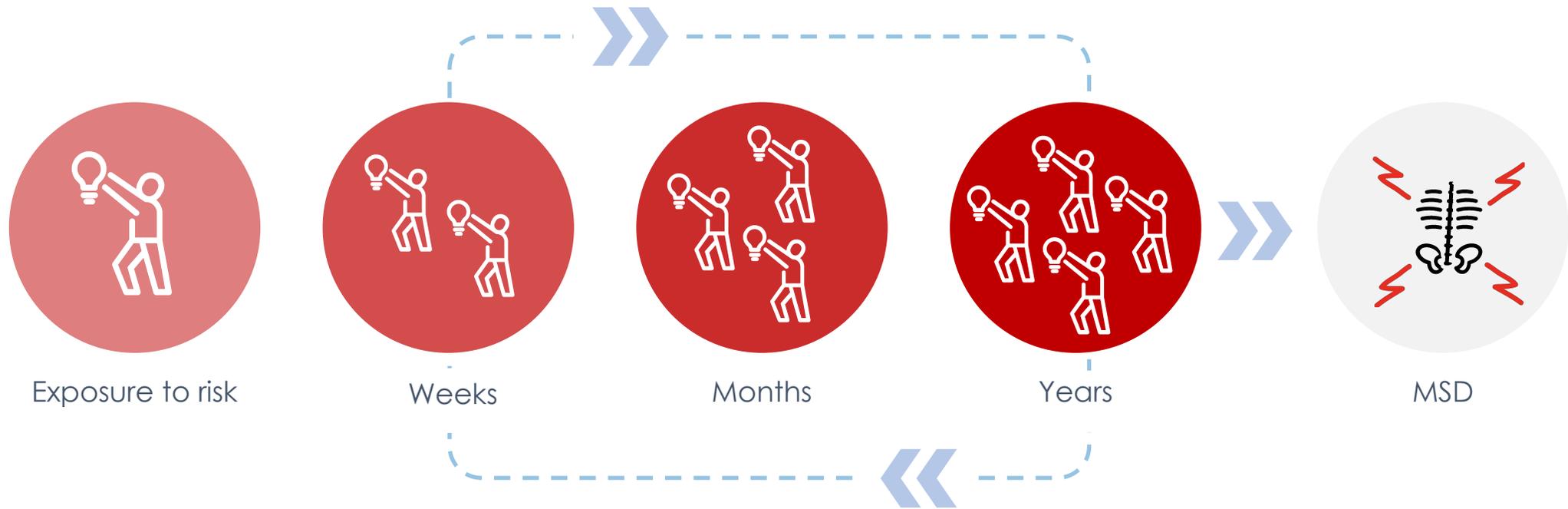


## WHAT ARE MUSCULOSKELETAL DISORDERS (MSDS)?

**Musculoskeletal Disorders or MSDs are injuries and disorders that affect the human body's movement or musculoskeletal system** (i.e., muscles, bones, tendons, ligaments, nerves, discs, blood vessels, etc.)



# ERGONOMIC EPIDEMIOLOGY



## PERSONAL RISK FACTORS FOR MUSCULOSKELETAL DISORDERS

- Age
- Underlying medical conditions
- Body habitus
- Sex
- Base level of physical conditioning
- Social habits (smoking)



## ENVIRONMENTAL RISK FACTORS FOR MUSCULOSKELETAL DISORDERS

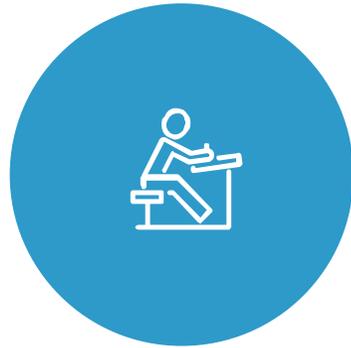
- Lifting, pushing, pulling heavy loads
- Overhead reaching
- Repetitive movements
- Forceful movements
- Sustained awkward postures
- Exposure to vibration
- Exposure to extreme temperatures



# HUMAN PERFORMANCE RISK FACTORS



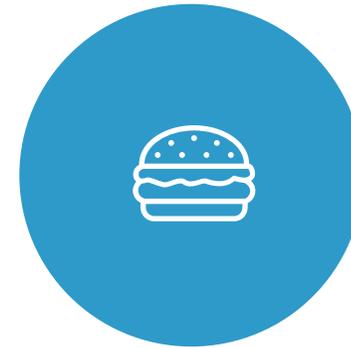
Work Practices



Posture



Health Habits



Nutrition + Fitness

# IMPLEMENTING AN ERGONOMICS PROGRAM TO REDUCE MSDS

## Key elements:

- Training and education
- Identification of problems
- Fostering early reporting of MSD symptoms
- Implementation of solutions to control hazards
- Evaluation of progress



## TRAINING + EDUCATION



Principles of ergonomics  
and applications

Proper use of  
equipment, tools, and  
machine controls

Proper work practices

Risk factors that lead  
to MSDs

Early symptoms  
of MSDs

# OFFICE HAZARD IDENTIFICATION

## Common risk factors

- Sustained awkward positions
- Repetitive movements and reaching
- Extreme temperatures

## Self-assessment to identify risk factors

## CHECKLIST

### Instructions:

Answer the questions below to determine problems that might cause MSDs. If you answer “NO,” turn to the page indicated for improvement options. If you run out of improvement options and you still have problems, contact your immediate supervisor.

GOAL pp. 9-33		YES	NO	If NO, see page:
<b>WHEN SITTING</b>				
<b>1a-b</b>	Is the chair height adjusted so that your feet rest comfortably flat on the floor or footrest, with your knees just slightly lower than the hips?	<input type="radio"/>	<input type="radio"/>	9
<b>2</b>	Look at the depth of the seat pan. Is there a small gap (2 to 4 inches) between the back of your legs and the front edge of the seat pan?	<input type="radio"/>	<input type="radio"/>	10
<b>3</b>	Does the curve of the back of the chair fit into your low back?	<input type="radio"/>	<input type="radio"/>	11
<b>4</b>	Does the back of the chair tilt back?	<input type="radio"/>	<input type="radio"/>	12
<b>5</b>	With your shoulders relaxed, are the armrests slightly below your elbows, and do your arms hang comfortably at your sides?	<input type="radio"/>	<input type="radio"/>	13
<b>6</b>	Can you get your chair close enough to your keying, mousing, or writing surfaces without reaching?	<input type="radio"/>	<input type="radio"/>	15

# INDUSTRIAL HAZARD IDENTIFICATION

Basic

<b>Job Location:</b> Metal Shop	<b>Analyst:</b> Joe Safety	<b>Date:</b>
<b>Task Description:</b> Worker reaches into metal box to the right of the machine, grasps a 15-pound casting and carries it to grinding wheel. Worker grinds 20 to 30 castings per hour.		
<b>Hazard Description:</b> Picking up a casting, the employee could drop it onto his foot. The casting's weight and height could seriously injure the worker's foot or toes.		
<b>Hazard Controls:</b>		
<ol style="list-style-type: none"> <li>1. Remove castings from the box and place them on a table next to the grinder.</li> <li>2. Wear steel-toe shoes with arch protection.</li> <li>3. Change protective gloves that allow a better grip.</li> <li>4. Use a device to pick up castings.</li> </ol>		

Complex

JOB ANALYSIS WORKSHEET													
<b>DEPARTMENT</b>				<b>JOB DESCRIPTION</b>									
<b>JOB TITLE</b>													
<b>ANALYST'S NAME</b>													
<b>DATE</b>													
<b>STEP 1. Measure and record task variables</b>													
Object Weight (lbs)		Hand Location (in)				Vertical Distance (in)	Asymmetric Angle (degrees)		Frequency Rate	Duration	Object Coupling		
L (AVG.)	L (Max)	H	V	H	V	D	Origin	Destination	lifts/min	(HRS)	C		
<b>STEP 2. Determine the multipliers and compute the RWL's</b>													
$RWL = LC \times HM \times VM \times DM \times AM \times FM \times CM$													
<b>ORIGIN</b>	<b>RWL</b>	=	51	×		×		×		×		=	<b>Lbs</b>
<b>DESTINATION</b>	<b>RWL</b>	=	51	×		×		×		×		=	<b>Lbs</b>

## EARLY REPORTING

### Benefits

- ✓ Identifying and removing risks
- ✓ Prompt medical intervention
- ✓ Reduce the progression of symptoms
- ✓ Track and trend MSDs
- ✓ Build positive workplace culture



## IMPLEMENT SOLUTIONS

### **Engineering Controls:**

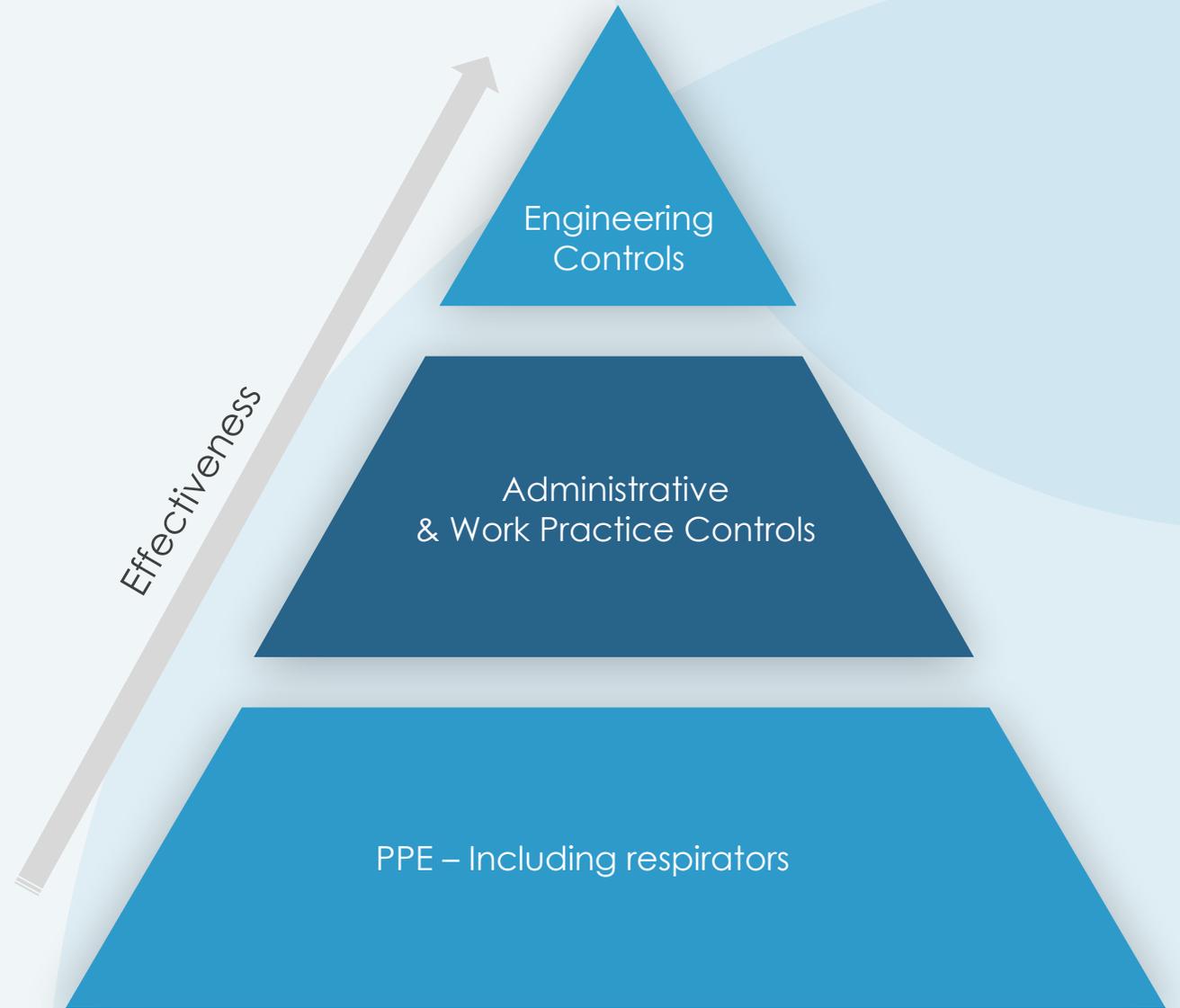
Physical changes to the workplace, eliminating/reducing the hazard

### **Administrative & Work Practice Controls:**

Established processes and procedures of safe work performance

### **Personal Protective Equipment:**

Protection used to reduce exposure to risk factors.



# MULTIGENERATIONAL CONSIDERATIONS FOR PROGRAM IMPLEMENTATION

## Baby Boomers – 25%

- ✓ Adjustable workstations, improved lighting, & ergonomic equipment
- ✓ Flexible hours to manage physical strain & fatigue
- ✓ Safety programs that promote healthy aging & encourage regular checkups

## Gen X – 33%

- ✓ Wellness programs, stress management workshops, & access to mental support
- ✓ Encourage work-life balance
- ✓ Promote regular breaks, exercise, and health eating habits for overall well-being

## Millennials – 35%

- ✓ Focus on mental health support through EAPs
- ✓ Implement ergonomic practices and promote physical activity during work hours
- ✓ Flexible work schedules to support work-life integration

## Gen Z – 5%

- ✓ Thorough safety training to increase awareness of workplace hazards
- ✓ Emphasize the importance of ergonomics and proper posture with digital device use
- ✓ Training on healthy technology usage habits and practicing eye care



# EVALUATING ERGONOMICS PROGRAM SUCCESS



## EVALUATE PROGRESS

01

Establish and  
implement a process

02

Periodically review  
job hazard analysis

03

Keep employees  
engaged with the  
process

## WHAT DATA SHOULD YOU ANALYZE?



# DATA ANALYSIS FOR PROGRAM EVALUATION

- Job analyses
- Checklists
- Symptom surveys
- OSHA form 300 logs
- Employee absentee rates
- Turnover rates
- Workers' compensation costs
- Productivity indicators
- Quality of products and services
- Savings



# RESEARCH SHOWS ERGONOMICS PROGRAMS ARE COST-EFFECTIVE

A multisite survey of employers that implemented ergonomics programs found they had a return on investment (ROI) of 77% to 1,513%, with the average respondent reporting an ROI of 378%

## Ergonomics programs:

- Reduced the rate of recordable injuries and illnesses by 5%-9%, depending on the employer
- Improved productivity by up to 25%
- Enhanced quality and employee retention

## Safety Management Peer-Reviewed

# Ergonomics Return on Investment

## Show Me the Money

By Winnie Ip, Jennie Gober and Walt Rostykus

**M**usculoskeletal disorders (MSDs) continue to account for largest proportion of recordable workplace injuries (45% to 65%), and employers are focusing on establishing or improving their ergonomics programs to address this loss. Benchmarking studies (Humantech, 2011; 2014a, b) suggest that a common challenge with ergonomic programs is the lack of resources such as people, time and money. Why don't these alarming statistics justify the resources for improving workplace ergonomics? Part of the problem is demonstrating the value or financial return produced by ergonomic improvements and programs. OSH professional must be able to calculate and demonstrate this value to sell these programs to upper management.

This article aims to 1) share various models of cost justification and the elements of determining the return on investment (ROI) of an ergonomics program; and 2) provide guidance on the investment and results data needed to calculate the return.

### Cost Justification

In today's business climate, any initiative that does not deliver measurable (short- to medium-term) value is considered an option, not a requirement. Ergonomic improvements and programs are more likely to be supported and accelerated if they fit into a cost justification process.

Cost justification is a normal business process that managers and executives use to weigh the costs and benefits of various im-

provement initiatives. Managers are challenged each day to do more with less and are often measured on how quickly they can improve productivity and quality.

Cost justification:

- enables communication between safety, engineering and management;
- takes the focus away from injuries (a reactive measure);
- focuses on taking action before an injury occurs (a proactive measure);
- enables a firm to prioritize countermeasures (e.g., compare payback periods);
- makes good business sense and affects the bottom line.

Management must often weigh the merits of ergonomic improvements against other potential projects. Ergonomic projects that produce an ROI are both effective and efficient in reducing hazard exposures.

### Typical Cost Justification Models

Many business reasons support ergonomics initiatives. Primary drivers typically include factors such as regulatory compliance, OSH performance and production enhancement. Three common cost justification models are (Table 1):

- 1) Cost effectiveness: The improvement's effect on the number of injuries prevented.
- 2) Cost benefit: The improvement's effect on the costs saved.
- 3) Cost utility: The improvement's effect on worker satisfaction.

When using each model, one must understand that the ease of obtaining and analyzing data varies among each. Additionally, the type of management (proactive vs. reactive) also varies within each model.

While one might easily obtain past injury costs (cost effectiveness), the resulting focus on reactive

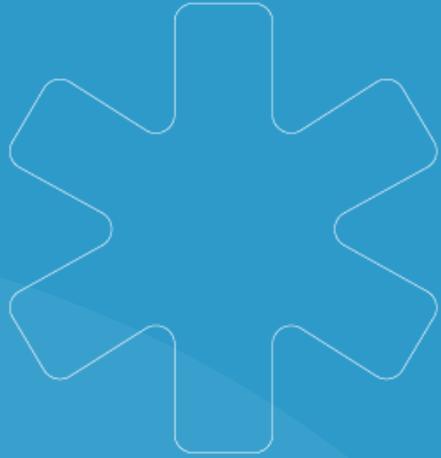
### IN BRIEF

•Ergonomic programs often lack resources: people, time and money. Part of the problem is demonstrating the financial return of ergonomic improvements and ergonomic programs.  
•OSH professionals can measure the value of improved workplace ergonomics in more ways than the traditional reduction of injury costs. Improved productivity, quality and employee retention can provide greater returns.  
•This article shares various models of cost justification and the elements of determining the return on investment, and provides guidance on the investment and results data needed to calculate the return.

Winnie Ip, M.B.A., CPE, is director of consulting with Humantech Inc. in Ann Arbor, MI. She manages and implements large-scale ergonomics programs in industries ranging from automotive and petroleum, to food/beverage and printing. She holds a B.S. in Kinesiology from University of Waterloo (Ontario) and an M.B.A. from University of Western Ontario. A professional member of ASSE's Greater Detroit Chapter, Ip serves as content coordinator for ASSE's Ergonomics Practice Specialty.

Jennie Gober, M.S., CSP, CPE, is a senior consultant with Humantech. She supports ergonomic project deployments; performs ergonomic risk assessments and on-site data collection; redesigns workspaces; and delivers training. Prior to joining Humantech, Gober was an assistant coordinator of the ergonomics program at Colorado State University. She holds a B.S. in Psychology and an M.S. in Occupational and Environmental Health, specializing in ergonomics, from Colorado State University.

Walt Rostykus, M.P.H., CSP, CIH, CPE, is a vice president with Humantech. He has more than 30 years' experience delivering and managing ergonomics, occupational safety, industrial hygiene and environmental programs. Rostykus holds a B.S. from Washington State University and an M.P.H. from the University of Washington. He is a professional member of ASSE's New Mexico Chapter and Assistant Administrator of ASSE's Ergonomics Practice Specialty.



A SAFE WORK ENVIRONMENT IS IMPERATIVE



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**Thank  
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